

Aluminum Bronze Tubes & Solids

Finishing Allowances added for Finish To Aluminum Bronze Tubes & Solids

Ref: Alloys C952, C953, C954, C955, C957, C958, C959

Finish Allowances added to Finished or Print Dimensions of the Part, inches.

Finished Outside Diameter, inches	Inside Diameter	Outside Diameter
Up to 3", inclusive	-0.0505" to -0.0955"	+0.0525" to +0.0725"
Over 3" to 4 1/2" inclusive	-0.0900" to -0.1450"	+0.0790" to +0.1090"
Over 4 1/2" to 5 1/2" inclusive	-0.1000" to -0.1650"	+0.1050" to +0.1450"
Over 5 1/2" to 9" inclusive	-0.1350" to -0.2100"	+0.1630" to +0.2130"

954 Tubes And Solids Are Produced Oversized To Finish Machine To The Nominal Dimension Ordered

