

Finishing Allowances added for Finish To LEADED Bronze Tubes & Solids

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Ref: Alloys C932

Finish Allowances added to Finished or Print Dimensions of the Part, inches.

Finished Outside Diameter, inches	Inside Diameter	Outside Diameter
Up to 1.999", inclusive	-0.0190" to -0.0640"	+0.0290" to +0.0390"
Over 2" to 3.999" inclusive	-0.0190" to -0.0640"	+0.0340" to +0.0440"
Over 4" to 5" inclusive	-0.0470" to -0.1090"	+0.0550" to +0.0710"
Over 5" to 9" inclusive	-0.0620" to -0.1580"	+0.0780" to +0.1100"
Over 9" to 12" inclusive	-0.0780" to -0.1820"	+0.0940" to +0.1340"
Over 12" to 16" inclusive	-0.1350" to -0.2100"	+0.1180" to +0.1660"

954 Tubes And Solids Are Produced Oversized To Finish Machine To The Nominal Dimension Ordered

